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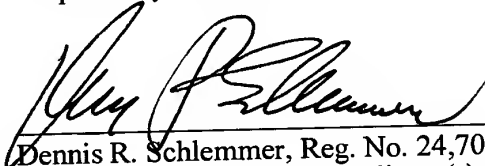
24. (Amended) An extruder according to claim 13 characterised in that the gearwheels are cut in skew or arrow-fashion, so that the material is moved away from one or both end-plates of the gear pump.

REMARKS

The foregoing amendments are to improve the form of the application, by way of addition of headings as required in U.S. practice, and to eliminate multiple dependency of the claims.

Hence, the application is believed to be in proper form for examination.

Respectfully submitted,



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